(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau



(43) International Publication Date 14 October 2004 (14.10.2004)

PCT

(10) International Publication Number WO 2004/088302 A1

(51) International Patent Classification⁷: G01V 1/50

G01N 29/10,

(21) International Application Number:

PCT/EP2004/004918

(22) International Filing Date: 22 March 2004 (22.03.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 03290833.7

3 April 2003 (03.04.2003) EP

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[Continued on next page]

(54) Title: METHOD FOR CEMENT BOND EVALUATION IN BOREHOLES

START Determine 500 **Attenuations** Determine extreme Coupling Amplitudes Perform - 502 acoustic measurements 503 Compute A(E) 504 Compute Εo Invert Equations 505 (3),(5) and (6) END

(57) Abstract: A method for determining components of a tube casing surrounding a tube uses amplitude measurements of an acoustic signal wavefront emitted inside the tube. The acoustic signal wavefront is affected by the components of the tube casing while propagating in the tube. Various parameters such as an attenuation A(E) of the amplitude inside the tube and a coupling amplitude E_o may be determined. Theses parameters may be inserted in equations that are inverted to obtain a percentage of cement bonded \emptyset_C in the tube casing, a percentage of cement de-bonded \emptyset_D in the tube casing and a percentage of liquid \emptyset_W in the tube casing.

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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

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